



B34S Series Regulator

Medium Duty Commercial and Industrial Regulator

Appropriate for many commercial and industrial uses such as gas engines, burners, furnaces and boilers. The rapid response of the B34S is particularly well-suited for mid-range applications where quick on/ off loads cause shock problems.

MODEL DESCRIPTION

- The B34S is a spring-loaded, self operated regulator available with or without internal relief. It combines the B31 8" diaphragm case with the B34 valve assembly for an economical solution to mid-range commercial and industrial applications. Among its attributes are an adjustable loading ring for controlled boost at high flows, precision breather opening to ensure proper stability under all conditions, and, in the R model, a high capacity internal relief valve. All critical parts are either steel or aluminum to ensure reliability
- » B34SN The B34SN is a spring-loaded, self-operated regulator with no internal relief. This regulator can be used on midrange applications where an internal relief or other type of over-pressure protection device is not required

» B34SR – The B34SR is the internal relief version of the B34S series. This model features an internal relief valve with a 1" vent

FEATURES

- » Interchangeable brass orifice
- » 27 in² of diaphragm area
- » Molded diaphragm consisting of Buna-N and nylon
- » Upper diaphragm plate of plated steel
- » Stainless steel lever pin
- » Zinc with dichromate plated steel lever
- » One piece molded Buna-N valve seat
- » Alodined aluminum valve stem
- » Delrin® vent valve with Buna-N seat
- » Spring-loaded internal relief valve assembly

- » Vent Sizes: 1/4", 3/8", 3/4", and 1"
- » Stainless steel vent screen
- » Die cast aluminum seal cap
- » Field interchangeable adjustment spring
- Controlled size breather orifice eliminates pulsation and provides normal action at low flows
- » Wide range of valve body sizes including NPT and flange connections

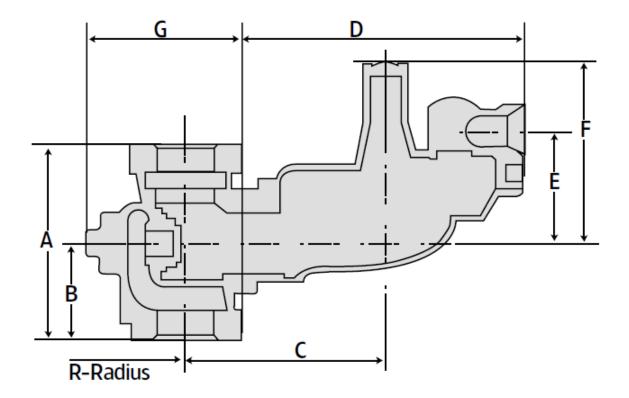
BENEFITS

- » Economical
- » Protects equipment from shock damage
- » Space saving design
- » Commercial performance in a compact size

Four regulators per box, screwed body. Box weight: 100 lbs. Two regulators per box, flanged body. Box weight: 70 lbs.

B34S DIMENSIONS (INCHES)

| Valve Body | Α | В | С | D | E | F | G | R |
|------------------------|-------|-------|---|---------|-------|-------|-------|-------|
| 1-1/4, 1-1/2, or 2 NPT | 5-1/4 | 2-7/8 | 6 | 7-13/16 | 3-1/4 | 4-7/8 | 4-1/2 | 2-1/4 |
| 2 Flanged | 10 | 5 | 6 | 7-13/16 | 3-1/4 | 4-7/8 | 5-1/2 | 3-1/4 |
| 3 Flanged | 10 | 5 | 6 | 7-13/16 | 3-1/4 | 4-7/8 | 5-1/2 | 3-1/4 |



VALVE BODY SIZES (INCHES)

| Inlet | Outlet | Screwed | Flanged |
|-------|--------|---------|---------|
| 1-1/4 | 1-1/4 | Х | |
| 1-1/4 | 1-1/2 | Х | |
| 1-1/4 | 2 | Х | |
| 1-1/2 | 1-1/2 | Х | |
| 1-1/2 | 2 | Х | |
| 2 | 2 | Х | Х |
| 3 | 3 | | Х |

SPRING DATA, SPRING COLOR OUTLET PRESSURE RANGE*

Models B34S N & R

| Colors | Part Number | Outlet Pressure Range inches w.c. |
|-------------|-------------|--------------------------------------|
| Brown | 762111 | 3.5 - 5.0 |
| Dark green | 762117 | 4.5 - 6.5 |
| Light green | 762119 | 5.5 - 7.5 |
| Black | 762123 | 6.0 - 9.0 |
| Blue | 762127 | 8.5 - 12.5 |
| Silver | 762129 | 11.0 - 17.0 |

Models B34S NHP and RHP

| Colors | Part Number | Outlet Pressure Range PSIG |
|----------|-------------|-------------------------------|
| Red/gray | 762025 | .75 - 1.1 |
| Yellow | 762131 | 1.2 - 1.5 |
| Red | 762135 | 1.5 - 1.9 |
| White | 762137 | 1.75 - 2.5 |

*Ranges are approximations, please contact Itron to obtain the best spring for your application.

ORIFICE DATA, WIDE OPEN FLOW COEFFICIENTS AND MAXIMUM PRESSURES

| Orifice Size | K-Factor | | Maximum Emergency Inlet Pressure (PSIG) | Maximum | Emergency Outlet Pres | sure PSIG |
|--------------|----------|------------------------------|---|---|--|--|
| (inches) | | All Deliveries All Models | All Deliveries All Models | All Deliveries All Models No Damage | Inches Deliveries All Models Containment | PSIG Deliveries All Models Containment |
| 1/4 | 125 | 125 | 150 | | | |
| 1/4 x 3/8 | 125 | 125 | 150 | | | |
| 3/8 | 290 | 125 | 150 | | | |
| 3/8 x 1/2 | 305 | 60 | 100 | | | |
| 1/2 | 500 | 60 | 100 | | | |
| 1/2 x 5/8 | 530 | 25 | 100 | <u></u> | 40 | <u></u> |
| 5/8 | 700 | 25 | 60 | 60 | 18 | 60 |
| 5/8 x 3/4 | 750 | 15 | 60 | | | |
| 3/4 | 900 | 15 | 60 | | | |
| 3/4 x 7/8 | 950 | 10 | 40 | | | |
| 7/8 | 1050 | 10 | 40 | | | |
| 7/8 x 1 | 1100 | 10 | 40 | | | |

OPERATING TEMPERATURE RANGE

- -20°F to 150°F .
- Silicone valve seats available for applications below -20°F .

ADDITIONAL SPECIFICATIONS

| Available Vent Sizes: | 1/4", 3/8", 3/4", and 1" | |
|--------------------------|---|--|
| Loading Ring Position: | R & N Models for <1 PSIG set point: 15°, > 1 PSIG set point: 0° | |
| Other Available Options: | Seal wire to indicate unapproved tampering | |
| | 1/8" pipe plug tap on upstream side of valve body | |
| | Teflon valve body gasket | |

COMPLIANCE

The B34SR (internal relief model) compliance with ANSI Z21.80, Line Pressure Regulators

Model B34SR us with a 1" vent connection is compliant with ANSI Z21.80 in the configurations noted and shown in the following tables: With inlet pressures up to 2 PSIG, the B34SR is compliant in any configuration.

With inlet pressures up to 5 PSIG

| Orifice Size (inches) | Set Point | Number of Elbows** | |
|--------------------------|----------------------------------|--------------------|--------------|
| 1/4 | Up to 1 PSIG | 50 | 4 or less |
| 1/4" x 3/8" | Up to 1 PSIG | 50 | 4 or less |
| 3/8" | Up to 14" w.c. 50 | | 4 or less |
| 3/8" x 1/2" | Up to 14" w.c. | 50 | 4 or less |
| 1/2" | Up to 14" w.c. | 20 | 4 or less |
| 1/2" x 5/8" | Up to 14" w.c. | 20 | 4 or less |
| 5/8" | 5/8" Up to 14" w.c. No vent line | | No vent line |
| 5/8" x 3/4" | Up to 14" w.c. | No vent line | No vent line |
| 3/4" | Up to 14" w.c. | No vent line | No vent line |

* Clean 1" black steel pipe

** For each elbow greater than 4 elbows, subtract 2.6 ft. from the maximum vent line length.

With inlet pressures up to 10 PSIG

| Orifice Size (inches) | Set Point | Maximum Vent Line Length (ft.)* | Number of Elbows** |
|-----------------------|----------------|---------------------------------|--------------------|
| 1/4 | Up to 1 PSIG | 50 | 4 or less |
| 1/4" x 3/8" | Up to 1 PSIG | 50 | 4 or less |
| 3/8" | Up to 14" w.c. | 25 | 4 or less |
| 3/8" x 1/2" | Up to 14" w.c. | 25 | 4 or less |
| 1/2" | Up to 14" w.c. | No vent line | No vent line |

CONSTRUCTION

Itron takes pride in delivering products with the utmost concern for safety, quality, and customer satisfaction.

Construction material

| Valve body | High tensile strength cast iron (ASTM A-126, Class A) |
|-----------------------|---|
| Orifice | Brass |
| Valve seat | Buna-N or silicone (for temperatures below -20°F) |
| Valve stem | Alodined aluminum |
| Lever pin | Stainless steel |
| Lever | Zinc and dichromate plated steel |
| Stem Guide | Stainless steel |
| Upper diaphragm plate | Zinc and dichromate plated steel |
| Lower diaphragm plate | Die cast aluminum |
| Diaphragm | Buna-N and nylon |
| Vent valve/seat | Delrin/Buna-N |
| Vent screen | Stainless steel |
| Adjustment ferrule | Delrin or aluminum (HP) |
| Seal cap | Die cast aluminum |
| Diaphragm case | Die cast aluminum |
| | |

CORRECTION FACTORS FOR NON-NATURAL GAS APPLICATIONS

The B34S may be used to control gases other than natural gas. To determine the capacity for gases other than natural gas, multiply the values within the capacity tables by a correction factor. The table below lists the correction factors for some of the more common gases:

| Gas Type | Specific Gravity | Correction Factor (CF) |
|--------------------------|------------------|---------------------------|
| Air | 1.00 | 0.77 |
| Butane | 2.01 | 0.55 |
| Carbon Dioxide (Dry) | 1.52 | 0.63 |
| Carbon Monoxide (Dry) | 0.97 | 0.79 |
| Natural Gas | 0.60 | 1.00 |
| Nitrogen | 0.97 | 0.79 |
| Propane | 1.53 | 0.63 |
| Propane-Air-Mix | 1.20 | 0.71 |

To calculate the correction factor for gases not listed in the table above, use the gases' specific gravity and insert it in the formula listed below:

Correction Factor (CF) =
$$\sqrt{\frac{SG_1}{SG_2}}$$

Where:

 SG_1 = Specific gravity of the gas in which the capacity is published.

 SG_2 = Specific gravity of the gas to be controlled.

Wide Open Flow Calculations

For wide-open orifice flow calculations use the following equations:

$$\frac{\frac{p_1}{p_2}}{\text{For } \frac{p_2}{p_2}} < 1.89 \text{ use: } Q = K \sqrt{P_2(P_1 - P_2)} \frac{\frac{p_1}{p_2}}{\text{For } \frac{p_2}{p_2}} > 1.89 \text{ use: } Q = \frac{KP_1}{2}$$

Where:

P1 = Absolute Inlet Pressure (PSIA)P2 = Absolute Outlet Pressure (PSIA)Q = Flow Rate (SCFH)K = Orifice Coefficient (SCFH/PSI)



B34S SERIES COMMERCIAL REGULATOR, MODELS N & R

7" (17.5 mbar) Capacity Table (1" w.c. Droop*) 2" Outlet

| Typical Capac | ity Info. | Inlet Pr | ressure | | | | | | Orifice | | | | |
|----------------------|-------------|----------|---------|-------|---------|-------------|---------|------|---------|-------------|---------|------|---------|
| Type and model B34SR | | PSIG | Bar | 1/4'' | | 1/4" x 3/8" | | 3/8" | | 3/8" x 1/2" | | 1/2" | |
| Inlet size: | 2" NPT | 1 | 0.069 | 450 | (12.7) | 460 | (13.0) | 720 | (20.3) | 720 | (20.3) | 920 | (26) |
| Outlet size: | 2" NPT | 2 | 0.138 | 690 | (19.5) | 700 | (19.8) | 1030 | (29.1) | 1080 | (30.5) | 1450 | (41.0) |
| Spring | Light Green | 3 | 0.207 | 850 | (24.0) | 860 | (24.3) | 1360 | (38.5) | 1420 | (40.2) | 1990 | (56.3) |
| | | 5 | 0.345 | 1100 | (31.1) | 1120 | (31.7) | 1860 | (52.6) | 1960 | (55.5) | 2850 | (80.7) |
| | | 10 | 0.69 | 1305 | (36.9) | 1365 | (38.6) | 2725 | (77.1) | 2865 | (81.1) | 5100 | (144.4) |
| | | 20 | 1.38 | 1900 | (53.8) | 2000 | (56.6) | 4110 | (116.3) | 4325 | (122.4) | 7125 | (210.7) |
| | | 30 | 2.07 | 2670 | (75.6) | 2810 | (79.5) | 5560 | (157.4) | 5640 | (159.7) | 7500 | (212.3) |
| | | 40 | 2.76 | 3250 | (92.0) | 3420 | (96.8) | 6675 | (189.0) | 7025 | (198.9) | 7500 | (212.3) |
| | | 50 | 3.45 | 3880 | (109.8) | 4080 | (115.5) | 7300 | (206.7) | 7500 | (212.3) | 7500 | (212.3) |
| | | 60 | 4.14 | 4620 | (130.8) | 4860 | (137.6) | 7500 | (212.3) | 7500 | (212.3) | 7500 | (212.3) |
| | | 70 | 4.83 | 5030 | (142.4) | 5235 | (148.2) | 7500 | (212.3) | | | | |
| | | 80 | 5.52 | 5850 | (165.6) | 6120 | (173.2) | 7500 | (212.3) | | | | |
| | | 90 | 6.21 | 6550 | (185.4) | 6825 | (193.2) | 7500 | (212.3) | | | | |
| | | 100 | 6.90 | 6900 | (195.3) | 7250 | (205.2) | 7500 | (212.3) | | | | |
| | | 125 | 8.63 | 7275 | (206.0) | 7500 | (212.3) | 7500 | (212.3) | | | | |

Capacities in SCFH of 0.6 S.G. gas; base conditions of 14.7 PSIA and 60° F.

| Inlet Pressure ^A inches w.c.(mbar) | 0.5 (1.3) | 0.5 (1.3) | 0.5 (1.3) | 0.6 (1.4) | 0.6 (1.4) |
|---|-----------|-----------|-----------|-----------|-----------|
| Lock Up ^B inches w.c. (mbar) | 0.9 (1.7) | 0.9 (1.7) | 0.9 (1.7) | 0.9 (1.4) | 1.0 (1.8) |

Notes:

*Individual regulator performance may vary from data shown.

A. Change in outlet pressure for 10 PSIG inlet pressure change. B. Outlet pressure increase required for lock up.

7" w.c. (17.5 mbar) Capacity Table (1" Droop) 2" Outlet continued

| | | | | | | | | Capac | ities in SCF | H of 0.6 \$ | S.G. gas; ba | ase cond | itions of 14. | 7 PSIA an | d 60° F. |
|---------|---------|------------|---------|-------|---------|-------------|---------|-------|--------------|-------------|--------------|----------|---------------|-----------|----------|
| Inlet P | ressure | | | | | | | Or | ifice | | | | | | |
| PSIG | Bar | 1/2" x 5/8 | | 5/8'' | | 5/8" x 3/4" | | 3/4" | | 3/4" x 7/8" | | 7/8'' | | 7/8' | " x 1" |
| 1 | 0.069 | 940 | (26.2) | 1130 | (31.9) | 1180 | (33.4) | 1245 | (35.2) | 1360 | (38.5) | 1425 | (40.3) | 1540 | (43.6) |
| 2 | 0.138 | 1520 | (43.0) | 1750 | (49.5) | 1830 | (51.8) | 2090 | (59.1) | 2200 | (62.2) | 2225 | (63.0) | 2300 | (65.1) |
| 3 | 0.207 | 2100 | (59.4) | 2395 | (67.8) | 2520 | (71.3) | 2850 | (80.7) | 3000 | (84.9) | 3250 | (92.0) | 3420 | (96.8) |
| 5 | 0.345 | 3000 | (84.9) | 3670 | (103.9) | 3820 | (108.1) | 4325 | (122.4) | 4550 | (128.8) | 4900 | (138.7) | 5150 | (145.8) |
| 10 | 0.69 | 5250 | (148.6) | 6270 | (177.5) | 6600 | (186.8) | 7125 | (201.7) | 7500 | (212.3) | 7500 | (212.3) | 7500 | (212.3) |
| 20 | 1.38 | 7500 | (212.3) | 7500 | (212.3) | | | | | | | | | | |
| 30 | 2.07 | | | | | | | | | | | | | | |
| 40 | 2.76 | | | | | | | | | | | | | | |
| 50 | 3.45 | - | | | | | | | | | | | | | |
| 60 | 4.14 | - | | | | | | | | | | | | | |
| 70 | 4.83 | | | | | | | | | | | | | | |
| 80 | 5.52 | | | | | | | | | | | | | | |
| 90 | 6.21 | | | | | | | | | | | | | | |
| 100 | 6.90 | | | | | | | | | | | | | | |
| 125 | 8.63 | | | | | | | | | | | | | | |

| Inlet Pressure ^A inches w.c.(mbar) | 0.6 (1.4) | 0.8 (1.6) | 0.8 (1.6) | 0.8 (1.6) | 0.8 (1.6) | 1.0 (1.8) | 1.0 (1.8) |
|---|-----------|-----------|-----------|-----------|-----------|-----------|-----------|
| Lock Up ^B inches w.c. (mbar) | 1 (1.8) | 1.0 (1.8) | 1.0 (1.8) | 1.1 (1.9) | 1.1 (1.9) | 1.2 (2.0) | 1.2 (2.0) |

Notes:

*Individual regulator performance may vary from data shown.

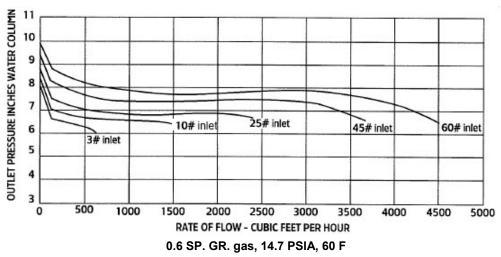
A. Change in outlet pressure for 10 PSIG inlet pressure change.B. Outlet pressure increase required for lock up.

B34S PERFORMANCE CURVES

7" w.c. Set Point

| Type and model | B34S R | |
|----------------|-------------|--|
| Inlet size | 2" NPT | |
| Outlet size | 2" NPT | |
| Orifice size | 1/4" x 3/8" | |
| | | |

All test results are reported at a base of 14.7 PSIA at 60° F and with 0.6 S.G. gas.



B34 SR & SN Regulator Performance

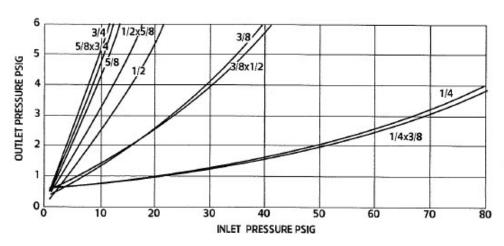
B34 SR & SN Regulator Relief Curve Blocked per Orifice

7" w.c. Set Point

RELIEF CURVES

| Inlet size | 2" NPT | |
|-------------|--------|--|
| Outlet size | 2" NPT | |
| Vent size | 1" NPT | |
| | | |

All test results are reported at a base of 14.7 PSIA at 60° F and with 0.6 S.G. gas. Set point 7.0" w.c. with 40 PSIG inlet at 100 SCFH.





B34S SERIES COMMERCIAL REGULATOR, MODELS N & R

Capacities in SCFH of 0.6 S.G. gas; base conditions of 14.7 PSIA and 60° F. **Inlet Pressure Orifice Size** Typical Capacity Info. 1/4" 1/4" x 3/8" 3/8" 3/8" x 1/2" Type and model B34SR PSIG Bar 310 330 620 625 Inlet size 2" NPT 0.069 (8.7) (9.3) (17.5)(17.6)1 2 Outlet size 2" NPT 0.138 520 530 1010 (14.7)(15.0)1000 (28.3)(28.6)3 650 Spring Silver 0.207 (18.4)665 (18.8)1225 (34.6)1240 (35.1)5 0.345 790 (22.3)810 (22.9)1710 (48.4)1740 (49.2)10 0.69 1320 3000 1300 (36.4)(37.3)2950 (83.5)(84.9)20 1920 4260 4300 1.38 (54.3)1950 (55.2)(120.6)(121.7)30 2.07 2625 (74.3.) 2800 5500 (155.7)5610 (79.2)(158.8)40 2.76 2960 3045 6400 (83.8)(86.2)(181.2)6850 (193.9)50 3750 7480 3.45 3690 (104.4)(106.1)(211.8)7500 (212.3)60 4.14 4500 (126.0)4700 (131.6)7500 (212.3)7500 (212.3)70 4.83 5120 (144.9)5275 (149.3)7500 (212.3)80 5.52 5400 5660 (160.2) 7500 (212.3)(151.2)90 6.21 6215 (173.4)6250 (176.9) 7500 (212.3) 6400 100 6600 7500 6.90 (181.2)(186.8)(212.3)125 8.63 7390 7500 (212.3) 7500 (209.2)(212.3)

14" w.c. (35 mbar) Capacity Table (2" w.c. Droop*) 2" Outlet

| Inlet Pressure ^A (inches w.c.) | 0.6 (1.4) | 0.6 (1.4) | 0.7 (1.5) | 0.7 (1.5) |
|---|-----------|-----------|------------|-----------|
| Lock Up ^B (inches w.c.) | 0.5 (1.3) | 0.5 (1.3) | 0.5 (1.03) | 0.5 (1.3) |

Notes:

*Individual regulator performance may vary from data shown.

A. Change in outlet pressure for 10 PSIG inlet pressure change. B. Outlet pressure increase required for lock up.

14" w.c. (35 mbar) Capacity Table (2" Droop) 2" Outlet continued

Capacities in SCFH of 0.6 S.G. gas; base conditions of 14.7 PSIA and 60 $^\circ$ F.

| Inlet Pre | ssure | | | | | | | | Or | ifice Size | 9 | | | | | | |
|-----------|-------|------|---------|------|---------|------|---------|-------------|---------|------------|---------|-------------|---------|------|---------|-----------|---------|
| PSIG | Bar | 1 | /2'' | 1/2" | x 5/8" | 5 | 5/8'' | 5/8" x 3/4" | | 3/4" | | 3/4" x 7/8" | | 7/8" | | 7/8" x 1" | |
| 1 | 0.069 | 740 | (20.9) | 760 | (21.5) | 800 | (22.6) | 830 | (23.5) | 920 | (26.0) | 980 | (27.7) | 980 | (27.7) | 1100 | (31.1) |
| 2 | 0.138 | 1090 | (30.8) | 1150 | (32.5) | 1460 | (41.3) | 1500 | (42.4) | 1550 | (43.8) | 1620 | (45.8) | 1800 | (50.9) | 1880 | (53.2) |
| 3 | 0.207 | 1300 | (36.8) | 1550 | (43.8) | 1770 | (50.1) | 1800 | (50.9) | 2060 | (58.3) | 2240 | (63.4) | 2510 | (71.0) | 2600 | (73.6) |
| 5 | 0.345 | 1990 | (56.3) | 2200 | (62.2) | 2780 | (78.7) | 2940 | (83.2) | 3500 | (99.1) | 3700 | (104.7) | 4080 | (115.5) | 4300 | (121.7) |
| 10 | 0.69 | 3720 | (105.3) | 4550 | (128.8) | 5700 | (161.4) | 6000 | (169.9) | 7130 | (201.8) | 7400 | (209.5) | 7500 | (212.3) | 7500 | (212.3) |
| 20 | 1.38 | 4700 | (133.0) | 7500 | (212.3) | 7500 | (212.3) | | | | | | | | | | |
| 30 | 2.07 | 5900 | (167.0) | | | | | | | | | | | | | | |
| 40 | 2.76 | 6800 | (192.5) | | | | | | | | | | | | | | |
| 50 | 3.45 | 7500 | (212.3) | | | | | | | | | | | | | | |
| 60 | 4.14 | 7500 | (212.3) | | | | | | | | | | | | | | |
| 70 | 4.83 | | | | | | | | | | | | | | | | |
| 80 | 5.52 | | | | | | | | | | | | | | | | |
| 90 | 6.21 | | | | | | | | | | | | | | | | |
| 100 | 6.90 | | | | | | | | | | | | | | | | |
| 125 | 8.63 | | | | | | | | | | | | | | | | |

| Inlet Pressure ^A (inches w.c.) | 0.7 (1.5) | 0.7 (1.5) | 0.9 (1.7) | 0.9 (1.7) | 0.9 (1.7) | 0.9 (1.7) | 1.4 (2.9) | 1.4 (2.9) |
|--|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|
| Lock Up ^B (inches w.c.) | 0.8 (1.6) | 0.8 (1.6) | 0.9 (1.7) | 0.9 (1.7) | 1.0 (1.8) | 1.0 (1.8) | 1.3 (2.8) | 1.3 (2.8) |

Notes:

*Individual regulator performance may vary from data shown.

A. Change in outlet pressure for 10 PSIG inlet pressure change.

B. Outlet pressure increase required for lock up.



B34S PERFORMANCE CURVES

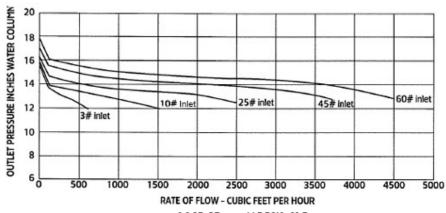
14" w.c. Set Point

RELIEF CURVES

14" w.c. Set Point

| Type and model | B34S R |
|----------------|-------------|
| Inlet size | 2" NPT |
| Outlet size | 2" NPT |
| Orifice size | 1/4" x 3/8" |

All test results are reported at a base of 14.7 PSIA at 60° F and with 0.6 S.G. gas.



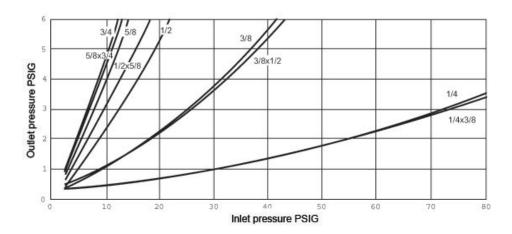


B34 SR & SN Regulator Relief Curve Blocked per Orifice

Inlet size2" NPTOutlet size2" NPTVent size1" NPT

All test results are reported at a base of 14.7 PSIA at 60° F and with 0.6 S.G. gas. Set point 14" w.c. with 40 PSIG inlet at 100

SCFH.



B34 SR & SN Regulator Performance

B34S SERIES COMMERCIAL REGULATOR, MODELS NHP AND RHP

1 PSIG (69 mbar) Capacity Table (1% Absolute Droop*) 2" Outlet

| Turning Comparis | | Inlot D | Viewsure Orifice Size | | | | | | | | | | | | |
|------------------|-----------|---------|-----------------------|------|---------|------|---------|------|---------|------|----------|------|---------|------|----------|
| Typical Capacit | y into. | | essure | | | | | 1 | | | | | | 1 | |
| Type and mode | I B34SRHP | PSIG | Bar | 1 | 1/4'' | 1/4" | x 3/8" | 3 | 8/8" | 3/8" | ' x 1/2" | 1 | l/2" | 1/2' | ' x 5/8" |
| Inlet size | 2" NPT | 2 | 0.138 | 420 | (11.8) | 425 | (12.0) | 560 | (15.8) | 580 | (16.4) | 700 | (19.8) | 720 | (20.3) |
| Outlet size | 2" NPT | 3 | 0.207 | 580 | (16.4) | 590 | (16.7) | 760 | (21.5) | 780 | (22.0) | 910 | (25.7) | 940 | (26.6) |
| Spring | Red/gray | 5 | 0.345 | 780 | (22.0) | 800 | (22.6) | 990 | (28.0) | 1080 | (30.5) | 1250 | (35.3) | 1300 | (36.8) |
| | | 10 | 0.69 | 1090 | (30.8) | 1130 | (31.9) | 1670 | (47.2) | 1720 | (48.7) | 1950 | (55.2) | 2100 | (59.4) |
| | | 20 | 1.38 | 1690 | (47.8) | 1770 | (50.1) | 2920 | (82.6) | 3100 | (87.7) | 4050 | (114.6) | 4200 | (118.9) |
| | | 30 | 2.07 | 2250 | (63.7) | 2330 | (65.9) | 3900 | (110.4) | 4000 | (113.2) | 4400 | (124.5) | | |
| | | 40 | 2.76 | 2900 | (82.1) | 3050 | (86.3) | 4680 | (132.5) | 4800 | (135.9) | 5100 | (144.4) | | |
| | | 50 | 3.45 | 3580 | (101.3) | 3700 | (104.7) | 7350 | (208.1) | 7500 | (212.3) | 7500 | (212.3) | | |
| | | 60 | 4.14 | 4250 | (120.3) | 4400 | (124.5) | 7500 | (212.3) | 7500 | (212.3) | 7500 | (212.3) | | |
| | | 70 | 4.83 | 5275 | (149.3) | 5360 | (151.7) | 7500 | (212.3) | | | | | | |
| | | 80 | 5.52 | 5625 | (159.2) | 5700 | (161.4) | 7500 | (212.3) | | | | | | |
| | | 90 | 6.21 | 5795 | (164.0) | 5880 | (166.5) | 7500 | (212.3) | | | | | | |
| | | 100 | 6.90 | 5900 | (167.0) | 6050 | (171.3) | 7500 | (212.3) | | | | | | |
| | | 125 | 8.63 | 6250 | (176.9) | 6500 | (184.0) | 7500 | (212.3) | | | | | | |

Capacities in SCFH of 0.6 S.G. gas; base conditions of 14.7 PSIA and 60° F.

| Inlet Pressure ^A (PSIG) | 0.02 (1.38) | 0.02 (1.38) | 0.03 (2.06) | 0.03 (2.06) | 0.04 (2.75) | 0.04 (2.75) |
|------------------------------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Lock Up ^B (PSIG) | 0.04 (2.75) | 0.04 (2.75) | 0.05 (3.44) | 0.05 (3.44) | 0.05 (3.44) | 0.05 (3.44) |

Notes:

*Individual regulator performance may vary from data shown.

A. Change in outlet pressure for 10 PSIG inlet pressure change.

B. Outlet pressure increase required for lock up.

1PSIG (60 mbar) Capacity Table (1% Absolute Droop) 2" Outlet continued

| r | | r | | | | U | apacities | | 01 0.0 3.0. | Jas, Dase | conditions of | 14.7 FOIP | anu oo F. |
|----------|---------|------|--------|------|--------|------|-----------|----------|-------------|-----------|---------------|-----------|-----------|
| Inlet Pi | ressure | | | | | | Ori | fice Siz | е | | | | |
| PSIG | Bar | 5/8 | 3" | 5/8" | x 3/4" | 3 | /4'' | 3/4" | ' x 7/8" | 7 | 7/8'' | 7/8 | 3" x 1" |
| 2 | 0.138 | 800 | (22.6) | 890 | (25.2) | 925 | (26.1) | 1000 | (28.3) | 1070 | (30.2) | 1120 | (31.7) |
| 3 | 0.207 | 1125 | (31.8) | 1200 | (33.9) | 1270 | (33.9) | 1300 | (36.8) | 1490 | (42.1) | 1540 | (43.6) |
| 5 | 0.345 | 1410 | (39.9) | 1560 | (44.1) | 1780 | (50.4) | 1840 | (52.1) | 2100 | (59.4) | 2220 | (62.8) |
| 10 | 0.69 | 2590 | (73.3) | 2750 | (77.8) | 3520 | (99.6) | 3640 | (103.0) | 3800 | (107.6) | 3900 | (110.4) |
| 20 | 1.38 | 3000 | (84.9) | | | | | | | | | | |
| 30 | 2.07 | | | | | | | | | | | | |
| 40 | 2.76 | | | | | | | | | | | | |
| 50 | 3.45 | | | | | | | | | | | | |
| 60 | 4.14 | | | | | | | | | | | | |
| 70 | 4.83 | | | | | | | | | | | | |
| 80 | 5.52 | | | | | | | | | | | | |
| 90 | 6.21 | | | | | | | | | | | | |
| 100 | 6.90 | | | | | | | | | | | | |
| 125 | 8.63 | | | | | | | | | | | | |

Capacities in SCFH of 0.6 S.G. gas; base conditions of 14.7 PSIA and 60° F.

| Inlet Pressure ^A (PSIG) | 0.04 (2.75) | 0.04 (2.75) | 0.05 (3.44) | 0.05 (3.44) | 0.07 (4.82) | 0.07 (4.82) |
|------------------------------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Lock Up ^B (PSIG) | 0.05 (3.44) | 0.05 (3.44) | 0.05 (3.44) | 0.05 (3.44) | 0.05 (3.44) | 0.05 (3.44) |

Notes:

*Individual regulator performance may vary from data shown.

A. Change in outlet pressure for 10 PSIG inlet pressure change.

B. Outlet pressure increase required for lock up.

B34S SERIES COMMERCIAL REGULATOR, MODELS NHP AND RHP

| 1 | PSIG | Capacity | Table | (2% | Absolute | Droop*) | 2" Outlet |
|---|-------------|----------|-------|-----|----------|---------|-----------|
|---|-------------|----------|-------|-----|----------|---------|-----------|

| | | | | | | | С | apacities | in SCFH c | f 0.6 S.C | 6. gas; base | e conditio | ons of 14.7 | PSIA an | d 60° F. |
|------------------|----------|-----------|--------|------|---------|-------|----------|-----------|-----------|-----------|--------------|------------|-------------|---------|----------|
| | | Inlet Pre | essure | | | | | | Orific | e Size | | | | | |
| Typical Capacity | y Info. | PSIG | Bar | 1 | /4'' | 1-1/4 | 4 x 3/8" | 3 | 3/8'' | 3/8" | x 1/2" | 1 | /2" | 1/2" | ' x 5/8" |
| Type and mode | B34SRHP | 2 | 0.138 | 500 | (14.1) | 560 | (15.8) | 900 | (25.4) | 930 | (26.3) | 1090 | (30.8) | 1180 | (33.4) |
| Inlet size | 2" NPT | 3 | 0.207 | 700 | (19.6) | 750 | (21.2) | 1190 | (33.6) | 1250 | (35.3) | 1520 | (43.0) | 1600 | (45.3) |
| Outlet size | 2" NPT | 5 | 0.345 | 900 | (25.4) | 970 | (27.4) | 1720 | (48.7) | 1800 | (50.9) | 2180 | (61.7) | 2240 | (63.4) |
| Spring | Red/gray | 10 | 0.69 | 1300 | (36.8) | 1390 | (39.3) | 2780 | (78.7) | 2840 | (80.4) | 3550 | (100.5) | 3620 | (102.5) |
| | | 20 | 1.38 | 2120 | (60.0) | 2200 | (62.2) | 4400 | (124.5) | 4500 | (127.4) | 7200 | (203.8) | 7350 | (208.1) |
| | | 30 | 2.07 | 2740 | (77.5) | 2825 | (79.9) | 5625 | (159.2) | 5775 | (163.5) | 7500 | (212.3) | | |
| | | 40 | 2.76 | 2980 | (84.3) | 3100 | (87.7) | 6190 | (175.2) | 6350 | (179.8) | 7500 | (212.3) | | |
| | | 50 | 3.45 | 3610 | (102.2) | 3700 | (104.7) | 7425 | (210.2) | 7500 | (212.3) | 7500 | (212.3) | | |
| | | 60 | 4.14 | 4600 | (130.2) | 4700 | (133.0) | 7500 | (212.3) | 7500 | (212.3) | 7500 | (212.3) | | |
| | | 70 | 4.83 | 4960 | (140.5) | | | | | | | | | | |
| | | 80 | 5.52 | 5875 | (166.3) | | | | | | | | | | |
| | | 90 | 6.21 | 6100 | (172.7) | | | | | | | | | | |
| | | 100 | 6.90 | 6425 | (181.9) | | | | | | | | | | |
| | | 125 | 8.63 | 7500 | (212.3) | | | | | | | | | | |

| Inlet Pressure ^A (PSIG) | 0.02 (1.38) | 0.02 (1.38) | 0.03 (2.06) | 0.03 (1.38) | 0.04 (2.75) | 0.04 (2.75) |
|------------------------------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Lock Up ^B (PSIG) | 0.04 (275) | 0.04 (2.75) | 0.05 (3.44) | 0.05 (3.44) | 0.05 (3.44) | 0.05 (3.44) |

Notes:

*Individual regulator performance may vary from data shown.

A. Change on outlet pressure for 10 PSIG inlet pressure change.B. Outlet pressure increase required for lock up.



1 PSIG (69 mbar) Capacity Table (2% Absolute Droop) 2" Outlet continued

| Inlet Press | Inlet Pressure | | | | Orifice Size | | | | | | | | | | |
|-------------|----------------|------|---------|-------|--------------|------|---------|------|----------|------|---------|------|---------|--|--|
| PSIG | Bar | 5 | 5/8'' | 5/8'' | x 3/4" | 3/4" | | | ' x 7/8" | | 7/8'' | 7/8 | " x 1" | | |
| 2 | 0.138 | 1370 | (38.8) | 1460 | (41.3) | 1680 | (47.5) | 1720 | (48.7) | 1800 | (50.9) | 1920 | (54.3) | | |
| 3 | 0.207 | 1810 | (51.2) | 1980 | (56.0) | 2190 | (62.0) | 2300 | (65.1) | 2480 | (70.2) | 2620 | (74.1) | | |
| 5 | 0.345 | 2650 | (75.0) | 2820 | (79.8) | 3180 | (90.0) | 3300 | (93.4) | 3710 | (105.0) | 3800 | 107.6) | | |
| 10 | 0.69 | 4600 | (130.2) | 4750 | (134.5) | 5580 | (158.0) | 5750 | (162.8) | 6375 | (180.5) | 6500 | (184.0) | | |
| 20 | 1.38 | 4800 | (135.9) | | | | | | | | | | | | |
| 30 | 2.07 | | | | | | | | | | | | | | |
| 40 | 2.76 | | | | | | | | | | | | | | |
| 50 | 3.45 | | | | | | | | | | | | | | |
| 60 | 4.14 | | | | | | | | | | | | | | |
| 70 | 4.83 | | | | | | | | | | | | | | |
| 80 | 5.52 | | | | | | | | | | | | | | |
| 90 | 6.21 | | | | | | | | | | | | | | |
| 100 | 6.90 | | | | | | | | | | | | | | |
| 125 | 8.63 | | | | | | | | | | | | | | |

Capacities in SCFH of 0.6 S.G. gas; base conditions of 14.7 PSIA and 60° F.

| Inlet Pressure ^A (PSIG) | 0.04 (2.75) | 0.04 (2.75) | 0.05 (3.44) | 0.05 (3.44) | 0.07 (4.82) | 0.07 (4.82) |
|------------------------------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Lock Up ^B (PSIG) | 0.05 (3.44) | 0.05 (3.44) | 0.05 (3.44) | 0.05 (3.44) | 0.05 (3.44) | 0.05 (3.44) |

Notes:

*Individual regulator performance may vary from data shown.

A. Change on outlet pressure for 10 PSIG inlet pressure change.B. Outlet pressure increase required for lock up.

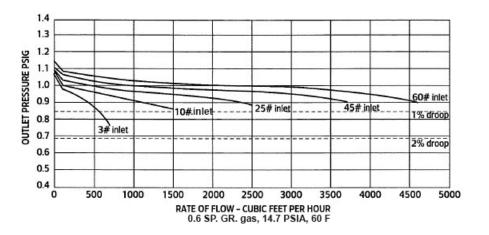
B34SRHP PERFORMANCE CURVES

1 PSIG Set Point

| Type and model | B34SRHP |
|----------------|-------------|
| Inlet size | 2" NPT |
| Orifice size | 1/4" x 3/8" |

All test results are reported at a base of 14.7 PSIA at 60° F and with 0.6 S.G. gas.

B34 SR & SN Regulator Performance



B34SRHP RELIEF CURVES

1 PSIG Set Point

| Inlet size | 2" NPT |
|-------------|--------|
| Outlet size | 2" NPT |
| Vent size | 1" NPT |
| | |

All test results are reported at a base of 14.7 PSIA at 60° F and with 0.6 S.G. gas.

Set point 1.0 PSIG with 40 PSIG inlet at 200 SCFH.

6 3/8 3/4 5 **OUTLET PRESSURE PSIG** 5/8x 3/8x1/2 4 1/4 3 1/4x3/8 2 1 0 0 10 20 30 40 50 60 70 80 INLET PRESSURE PSIG

B34 SR & SN Regulator Relief Curve Blocked per Orifice

B34SRHP SERIES COMMERCIAL REGULATOR

2 PSIG (69 mbar) Capacity Table (1% Absolute Droop*) 2" Outlet

| | | | | | | | C | apacities | in SCFH o | f 0.6 S.G | G. gas; base | e conditio | ons of 14.7 | PSIA an | d 60° F. |
|------------------|---------|---------|---------|------|---------|-------|----------|-----------|-----------|-----------|--------------|------------|-------------|---------|-----------|
| | | Inlet P | ressure | | | | | | Orific | e Size | | | | | |
| Typical Capacity | y Info. | PSIG | Bar | 1 | /4" | 1-1/4 | 4 x 3/8" | 3 | 3/8'' | 3/8" | ' x 1/2" | | 1/2'' | 1/2" | ' x 5/8'' |
| Type and model | B34SRHP | 3 | 0.207 | 300 | (8.4) | 305 | (8.6) | 420 | (11.8) | 490 | (13.8) | 500 | (14.1) | 510 | (14.4) |
| Inlet size | 2" NPT | 5 | 0.345 | 410 | (11.6) | 445 | (12.6) | 650 | (18.4) | 700 | (19.8) | 720 | (20.3) | 760 | (21.5) |
| Outlet size | 2" NPT | 10 | 0.69 | 540 | (15.2) | 560 | (15.8) | 900 | (25.4) | 990 | (28.0) | 1175 | (33.2) | 1220 | (34.5) |
| Spring | White | 20 | 1.38 | 800 | (22.6) | 850 | (24.0) | 1450 | (41.0) | 1550 | (43.8) | 1625 | (46.0) | 1710 | (48.4) |
| | | 30 | 2.07 | 980 | (27.7) | 1100 | (31.1) | 1875 | (53.0) | 1950 | (55.2) | 2100 | (59.4) | | |
| | | 40 | 2.76 | 1150 | (32.5) | 1300 | (36.8) | 2000 | (56.6) | 2200 | (62.2) | 2500 | (70.7) | | |
| | | 50 | 3.45 | 1425 | (40.3) | 1500 | (42.4) | 3100 | (87.7) | 3550 | (100.5) | 3640 | (103.0) | | |
| | | 60 | 4.14 | 1610 | (45.5) | 1750 | (49.5) | 3500 | (99.1) | 3750 | (106.1) | 3900 | (110.4) | | |
| | | 70 | 4.83 | 1900 | (53.8) | 2000 | (56.6) | 3700 | (104.7) | | | | | | |
| | | 80 | 5.52 | 2300 | (65.1) | 2500 | (70.7) | 3975 | (112.5) | | | | | | |
| | | 90 | 6.21 | 2550 | (72.2) | 2600 | (73.6) | 4200 | (118.9) | | | | | | |
| | | 100 | 6.90 | 2680 | (75.8) | 2730 | (77.3) | 4500 | (127.4) | | | | | | |
| | | 125 | 8.63 | 4000 | (113.2) | 4200 | (118.9) | 4700 | (133.0) | | | | | | |

| Inlet Pressure ^A (PSIG) | 0.02 (1.38) | 0.02 (1.38) | 0.02 (1.38) | 0.02 (1.38) | 0.03 (2.07) | 0.03 (2.07) |
|------------------------------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Lock Up ^B (PSIG) | 0.03 (2.07) | 0.03 (2.07) | 0.03 (2.07) | 0.03 (2.07) | 0.03 (2.07) | 0.03 (2.07) |

Notes:

*Individual regulator performance may vary from data shown.

A. Change in outlet pressure for 10 PSIG inlet pressure change.

B. Outlet pressure increase required for lock up.

2 PSIG (69 mbar) Capacity Table (1% Absolute Droop*) 2" Outlet continued

| | | | | | | | | | J.O. 903, DC | | | | |
|------------|----------|------|--------|------------|--------|------|--------|--------|--------------|------|--------|------|--------|
| Inlet Pres | ssure | | | | | - | Orific | e Size | | | | | |
| PSIG | PSIG Bar | | /8'' | 5/8 x 3/4" | | 3/4" | | 3/4" | x 7/8" | 7 | /8'' | 7/8' | 'x 1" |
| 3 | 0.207 | 550 | (15.1) | 600 | (16.9) | 625 | (17.6) | 650 | (18.4) | 750 | (21.2) | 770 | (21.8) |
| 5 | 0.345 | 800 | (22.6) | 860 | (24.3) | 925 | (26.1) | 1030 | (29.1) | 1100 | (31.1) | 1170 | (33.1) |
| 10 | 0.69 | 1300 | (36.8) | 1420 | (40.2) | 1650 | (46.7) | 1740 | (49.2) | 1900 | (53.8) | 2040 | (57.7) |
| 20 | 1.38 | 1500 | (42.4) | | | | | | | | | | |
| 30 | 2.07 | | | | | | | | | | | | |
| 40 | 2.76 | | | | | | | | | | | | |
| 50 | 3.45 | | | | | | | | | | | | |
| 60 | 4.14 | | | | | | | | | | | | |
| 70 | 4.83 | | | | | | | | | | | | |
| 80 | 5.52 | | | | | | | | | | | | |
| 90 | 6.21 | | | | | | | | | | | | |
| 100 | 6.90 | | | | | | | | | | | | |
| 125 | 8.63 | | | | | | | | | | | | |

| Capacities | s in SCFH of 0.6 S | G das: base co | nditions of 14.7 PSIA | and 60° F |
|------------|--------------------|----------------|-----------------------|-----------|

| Inlet Pressure ^A (PSIG) | 0.03 (2.07) | 0.03 (2.07) | 0.03 (2.07) | 0.03 (2.07) | 0.03 (2.07) | 0.03 (2.07) |
|------------------------------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Lock Up ^B (PSIG) | 0.04 (2.76) | 0.04 (2.76) | 0.04 (2.76) | 0.06 (4.14) | 0.07 (4.83) | 0.07 (4.83) |

Notes:

*Individual regulator performance may vary from data shown.

A. Change in outlet pressure for 10 PSIG inlet pressure change.B. Outlet pressure increase required for lock up.



B34S SERIES COMMERCIAL REGULATOR, MODELS SN AND SR

2 PSIG (69 mbar) Capacity Table (2% Absolute Droop*) 2" Outlet

| | | | | | | | Ca | pacities | in SCFH of | 0.6 S.G | . gas; base | e conditio | ons of 14.7 | PSIA and | d 60° F. |
|------------------|---------|------|--------------|------|---------|--------------|---------|----------|------------|-------------|-------------|------------|-------------|-------------|----------|
| Inlet Pressure | | | Orifice Size | | | | | | | | | | | | |
| Typical Capacity | y Info. | PSIG | Bar | 1 | /4'' | 1-1/4 x 3/8" | | 3/8" | | 3/8" x 1/2" | | 1/2" | | 1/2" x 5/8" | |
| Type and model | B34SRHP | 3 | 0.207 | 450 | (12.7) | 470 | (13.3) | 600 | (16.9) | 800 | (22.6) | 875 | (24.7) | 920 | (26.0) |
| Inlet size | 2" NPT | 5 | 0.345 | 700 | (19.8) | 775 | (21.9) | 1100 | (31.1) | 1200 | (33.9) | 1350 | (38.2) | 1440 | (40.7) |
| Outlet size | 2" NPT | 10 | 0.69 | 900 | (25.4) | 1020 | (28.8) | 1780 | (50.4) | 1920 | (54.3) | 2200 | (62.2) | 2320 | (65.6) |
| Position | 11 | 20 | 1.38 | 1500 | (42.4) | 1650 | (46.2) | 3000 | (84.9) | 3200 | (90.6) | 3800 | (107.6) | 3950 | (111.8) |
| Spring | Silver | 30 | 2.07 | 2000 | (56.6) | 2200 | (62.2) | 4000 | (113.2) | 4350 | (123.1) | 4500 | (127.4) | | |
| | | 40 | 2.76 | 2400 | (67.9) | 2600 | (73.6) | 4800 | (135.9) | 5200 | (147.2) | 5600 | (158.5) | | |
| | | 50 | 3.45 | 3100 | (87.7) | 3300 | (114.8) | 6000 | (169.9) | 7500 | (212.3) | 7500 | (212.3) | | |
| | | 60 | 4.14 | 3800 | (107.6) | 4000 | (113.2) | 7500 | (212.3) | 7500 | (212.3) | 7500 | (212.3) | | |
| | | 70 | 4.83 | 3950 | (111.8) | 4100 | (116.0) | 7500 | (212.3) | | | | | | |
| | | 80 | 5.52 | 4275 | (121.0) | 4500 | (127.4) | 7500 | (212.3) | | | | | | |
| | | 90 | 6.21 | 4600 | (130.2) | 5200 | (147.2) | 7500 | (212.3) | | | | | | |
| | | 100 | 6.90 | 5000 | (141.5) | 5440 | (154.0) | 7500 | (212.3) | | | | | | |
| | | 125 | 8.63 | 6000 | (169.9) | 6200 | (175.5) | 7500 | (212.3) | | | | | | |

| Inlet Pressure ^A (PSIG) | 0.02 (1.38) | 0.02 (1.38) | 0.02 (1.38) | 0.02 (1.38) | 0.03 (2.07) | 0.03 (2.07) |
|------------------------------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Lock Up ^B (PSIG) | 0.03 (2.07) | 0.03 (2.07) | 0.03 (2.07) | 0.03 (2.07) | 0.03 (2.07) | 0.03 (2.07) |

Notes:

*Individual regulator performance may vary from data shown.

A. Change in outlet pressure for 10 PSIG inlet pressure change.

B. Outlet pressure increase required for lock up.



2 PSIG (69 mbar) Capacity Table (2% Absolute Droop*) 2" Outlet continued

| r | | | | | | oup | | 0111010.0 | 0.0. yas, i | | | .1 1 00/101 | |
|-----------|--------|------|--------------|------------|--------|------|--------|-------------|-------------|------|---------|-------------|---------|
| Inlet Pre | essure |] | Orifice Size | | | | | | | | | | |
| PSIG | Bar | 5 | /8" | 5/8 x 3/4" | | 3/4" | | 3/4" x 7/8" | | 7/8" | | 7/8 | " x 1" |
| 3 | 0.207 | 1000 | (28.3) | 1120 | (31.7) | 1200 | (33.9) | 1230 | (34.8) | 1300 | (36.8) | 1480 | (41.9) |
| 5 | 0.345 | 1500 | (42.4) | 1690 | (47.8) | 1900 | (53.8) | 2100 | (59.4) | 2200 | (62.2) | 2300 | (65.1) |
| 10 | 0.69 | 2500 | (70.7) | 2760 | (78.1) | 3300 | (93.4) | 3750 | (106.1) | 4000 | (113.2) | 4200 | (118.9) |
| 20 | 1.38 | 3500 | (99.1) | | | | | | | | | | |
| 30 | 2.07 | | | _ | | | | | | | | | |
| 40 | 2.76 | | | | | | | | | | | | |
| 50 | 3.45 | | | | | | | | | | | | |
| 60 | 4.14 | | | | | | | | | | | | |
| 70 | 4.83 | | | | | | | | | | | | |
| 80 | 5.52 | | | | | | | | | | | | |
| 90 | 6.21 | | | | | | | | | | | | |
| 100 | 6.90 | | | | | | | | | | | | |
| 125 | 8.63 | | | | | | | | | | | | |

| <u>.</u> | | | | | | |
|------------------------------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Inlet Pressure ^A (PSIG) | 0.03 (2.07) | 0.03 (2.07) | 0.03 (2.07) | 0.03 (2.07) | 0.03 (2.07) | 0.03 (2.07) |
| Lock Up ^B (PSIG) | 0.04 (2.76) | 0.04 (2.76) | 0.04 (2.76) | 0.06 (4.14) | 0.07 (4.83) | 0.07 (4.83) |

Notes:

*Individual regulator performance may vary from data shown.

A. Change in outlet pressure for 10 PSIG inlet pressure change. B. Outlet pressure increase required for lock up.



Do not operate orifice in shaded inlet pressure area.

Capacities in SCFH of 0.6 S.G. gas; base conditions of 14.7 PSIA and 60° F.

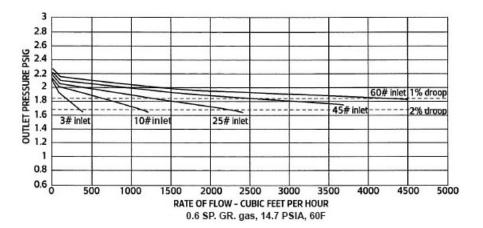
B34SRHP PERFORMANCE CURVES

2 PSIG Set Point

| Type and model | B34SRHP, NHP |
|----------------|--------------|
| Inlet size | 2" NPT |
| Outlet size | 2" NPT |
| Orifice size | 1/4" x 3/8" |
| Spring | Silver |

All test results are reported at a base of 14.7 PSIA at 60°F and with 0.6 S.G. gas.

B34SRHP Regulator Performance, 2 PSIG Set Point



B34SRHP RELIEF CURVES

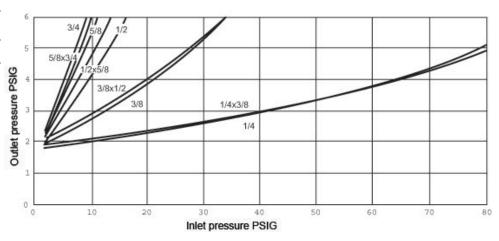
2 PSIG Set Point

| Inlet size | 2" NPT | | | | |
|---|--------|--|--|--|--|
| Outlet size | 2" NPT | | | | |
| Vent size 1" NPT | | | | | |
| All test results are reported at a base of 14.7 | | | | | |

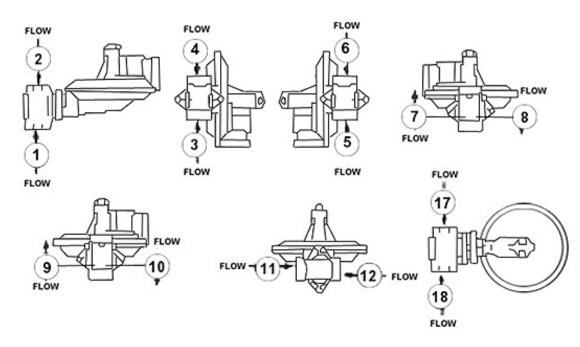
PSIG at 60° F and with 0.6 S.G. gas.

Set point 2 PSIG with 40 PSIG inlet pressure at 100 SCFH.

B34SRHP Relief Curves, Blocked per Orifice, 2 PSIG Set Point



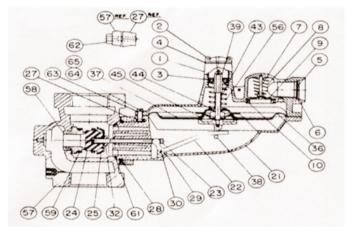
ASSEMBLY POSITIONS



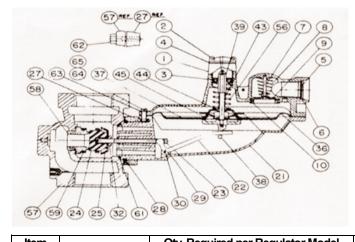


PARTS LIST

B34SR and B34SRHP



B34SN and B34SNHP



| Item | Part Number | Qty. Required per Regulator Model | | or Model | Description | |
|--------|-------------|-----------------------------------|------|----------|-------------|---|
| Number | | SRHP | SNHP | SR | SN | |
| 1 | | | | | | Upper diaphragm case, please specify vent pipe size |
| | 753103-0500 | | | 1 | 1 | 1/4" Standard top casting |
| | 753107-0500 | 1 | 1 | | | 1/4" HP top casting |
| | 753127-0500 | | | 1 | 1 | 3/8" Top casting |
| | 753154-0500 | | | 1 | 1 | 3/4" Standard top casting |
| | 753157-0500 | 1 | 1 | | | 3/4" HP top casting |
| | 753234-0500 | | | 1 | 1 | 1" Standard top casting |
| | 753237-0500 | 1 | 1 | | | 1" HP top casting |
| 2 | | | | | | Seal cap, please specify color |
| | 760058-001 | | | 1 | 1 | Gray standard IWC seal cap with O-ring gasket |
| | 760060-001 | | | 1 | 1 | Red standard IWC seal cap with O-ring gasket |
| | 760066-001 | | | 1 | 1 | Green standard IWC seal cap with O-ring gasket |
| | 760059-001 | 1 | 1 | | | Red HP PSIG seal cap with O-ring gasket |
| | 760062-001 | 1 | 1 | | | Gray HP PSIG seal cap with O-ring gasket |
| 3 | | | | | | Adjustment screw |
| | 760215 | | | 1 | 1 | Delrin (for inches w.c. outlet pressure) |
| | 760217 | | | | | Aluminum (for PISG outlet pressure) |
| 4 | 765503 | 1 | 1 | 1 | 1 | Seal cap gasket |



| ltem | Part Number | Qty. R | equired per | Regulato | or Model | Description |
|--------|-------------|--------|-------------|----------|----------|--|
| Number | | SRHP | SNHP | SR | SN | |
| 5 | | 1 | 1 | 1 | 1 | Vent screen, please specify top size: |
| | 762935 | | | | | For all vents except 1" |
| | 762933 | | | | | For 1" vent only |
| 6 | | 1 | 1 | 1 | 1 | Vent screen retaining ring, please specify top size: |
| | 75572701 | | | | | For all vents except 1" |
| | 75579101 | | | | | For 1" vent only |
| 7 | | 1 | 1 | 1 | 1 | Vent valve disc pin, please specify: |
| | 754806 | | | | | For all vents except 1" |
| | 75483401 | | | | | For 1" vent only |
| 8 | 762651 | 1 | 1 | 1 | 1 | Vent valve spring |
| 9 | 765181 | 1 | 1 | 1 | 1 | Vent valve disc |
| 10 | 765685 | 1 | 1 | 1 | 1 | Vent valve seat |
| 21 | 752124-0500 | 1 | 1 | 1 | 1 | Lower diaphragm case, 4:1 ratio |
| 22 | 761231 | 1 | 1 | 1 | 1 | Valve linkage lever, 4:1 ratio |
| 23 | 754021 | 1 | 1 | 1 | 1 | Valve stem, aluminum Note: requires #32 valve stem adaptor |
| 24 | 765201 | 1 | 1 | 1 | 1 | Valve seat Buna "N" 75-85 Durometer |
| 25 | 761721 | 1 | 1 | 1 | 1 | Deflector |
| 27 | | | | | | **no longer required** |
| 28 | | | | | | **no longer required** |
| 29 | 755141-001 | 2 | 2 | 2 | 2 | Valve linkage pin screw |
| 30 | 754831 | 1 | 1 | 1 | 1 | Valve linkage pin |
| 32 | 754085 | 1 | 1 | 1 | 1 | Valve stem adapter |
| 36 | 766130 | 1 | 1 | 1 | 1 | Diaphragm, .028 nylon fabric with Buna "N" |
| 37 | 76102601 | 1 | 1 | 1 | 1 | Upper diaphragm plate |
| 38 | 756043 | 1 | 1 | 1 | 1 | Lower diaphragm plate |
| 39 | | | | | | Stop stem |
| | 754301 | 1 | | 1 | | Relief version |
| | 754303 | | 1 | | 1 | Non-relief version |
| 43 | | 1 | | 1 | | Relief spring |
| | 762101 | | | | | 7" w.c. above set point (standard) |
| | 762103 | | | | | 10" w.c. above set point |
| 44 | 75490601 | 1 | 1 | | | Stop stem guide bushing |
| 45 | | | | | | **no longer required** |
| 54 | 755801 | | | 1 | 1 | Diaphragm washer plate |
| 56 | | | | 1 | 1 | Adjustment spring, please specify |
| | 762018 | 1 | 1 | | | Red/blue |
| | 762111 | 1 | 1 | | | Brown 4.5-5.5" w.c. |
| | 762117 | 1 | 1 | | | D. Green 5.0-7.0" w.c. |
| | 762119 | | | 1 | 1 | L. Green 5.5-8.0" w.c. |
| | 762123 | | | 1 | 1 | Black 7.0-11.0 w.c. |
| | 762127 | | | 1 | 1 | Blue 8.0-12.0" w.c. |
| | 762129 | | | 1 | 1 | Silver 11.0-16.0" w.c. |
| | 762131 | 1 | 1 | | | Yellow 1.1-1.5 PSIG |
| | 762135 | 1 | 1 | | | Red 1.3-2.0 PSIG |
| | 762137 | 1 | 1 | | | White 1.75-2.5 PSIG |
| | 762025 | 1 | 1 | | | Red/gray .75-1.1 PSIG |
| | 762139 | 1 | 1 | | | Gray |



| ltem | Part Number | Qty. R | equired per | Regulato | r Model | Description |
|--------|--------------|--------|-------------|----------|---------|---|
| Number | | SRHP | SNHP | SR | SN | Description |
| 57 | | 1 | 1 | 1 | 1 | Valve body, please specify type & size |
| | | | | | | Straight: |
| | 750604 -0500 | | | | | 1-1/4" x 1-1/4" NPT |
| | 750605-0500 | | | | | 1-1/4" x 1-1/4" BSPT |
| | 750607 | | | | | 1-1/4" x 1-1/4" NPT with 1/8 NPT upstream pipe plug |
| | 750627-0500 | | | | | 1-1/4" x 1-1/2" NPT (standard) |
| | 750630 | | | | | 1-1/4" x 1-1/2" NPT with 1/8 NPT upstream pipe plug |
| | 750654-0500 | | | | | 1-1/4" x 2" NPT (standard) |
| | 750657 | | | | | 1-1/4" x 2" NPT with 1/8" NPT upstream pipe plug |
| | 750676-0500 | | | | | 1-1/2" x 1-1/2" NPT (standard) |
| | 750680 | | | | | 1-1/2" x 1-1/2" NPT with 1/8" NPT upstream pipe plug |
| | 750704-0500 | | | | | 1-1/2" x 2" NPT (standard) |
| | 750707 | | | | | 1-1/2" x 2" NPT with 1/8" NPT upstream pipe plug |
| | 750726-0500 | | | | | 2" x 2" NPT (standard) |
| | 750728-0500 | | | | | 2" x 2" BSPT |
| | 750729-0500 | | | | | 2" x 2" BSP |
| | 750730 | | | | | 2" x 2" NPT with 1/8" NPT upstream pipe plug |
| | | | | | | Flanged - 125 Class |
| | 750754-0500 | | | | | 2"x 2" flanged, 10" length (standard) |
| | 750757 | | | | | 2" s 2" flanged, 10" length 1/8" upstream pipe plug |
| | 750804-0500 | | | | | 3" x 3" flanged, (standard) |
| | 750807 | | | | | 3" x 3" flanged, with 1/8 upstream tap |
| | 750777-0500 | | | | | 2" x 2" flanged, 7.5" length |
| | 750780 | | | | | 2" x 2" flanged, 7.5" length, upstream tap. |
| | | | | | | Orifice - please specify |
| | | | | | | Straight, brass |
| | 758101 | | | | | 1/4" diameter |
| | 758104 | | | | | 3/8" diameter |
| | 758107 | | | | | 1/2" diameter |
| | 758110 | | | | | 5/8" diameter |
| | 758113 | | | | | 3/4" diameter |
| | 758117 | | | | | 7/8" diameter |
| | | | | | | Tapered, brass |
| | 758150 | | | | | 7/32" x 1/4" diameter |
| | 758151 | | | | | 1/4" x 3/8" diameter |
| | 758154 | | | | | 5/16" x 3/8" diameter |
| | 758157 | | | | | 3/8" x 1/2" diameter |
| | 758160 | | | | | 1/2" x 5/8" diameter |
| | 758163 | | | | | 5/8" x 3/4" diameter |
| | 758166 | | | | | 3/4" x 7/8" diameter |
| | 758169 | | | | | 7/8" x 1" diameter |
| 59 | 761761 | 1 | 1 | 1 | 1 | Loading ring |
| 61 | 765651 | 1 | 1 | 1 | 1 | Valve body gasket |
| 62 | 755386-001 | 2 | 2 | 2 | 2 | Retainer plate screw hex head-steel; 5/16-16 x 1-1/8" length |
| 63 | 769151 | 1 | 1 | 1 | 1 | Curved regulator plate-as silk screened and embossed |
| 64 | 755304-001 | 8 | 8 | 8 | 8 | Case screw, 1/4-20 x 3/4 Hex head |
| | | - | 8 | | 0 8 | Case screw, 1/4-20 x 3/4 Hex head Case screw nut 1/4-20 Hex head |
| 65 | 755513-001 | 8 | ŏ | 8 | ð | Case Screw nut 1/4-20 Hex head |

| | | er regulator | | | |
|-------------|------|--------------|----|----|---|
| Part Number | SRHP | SNHP | SR | SN | Description |
| 715019 | 1 | 1 | 1 | 1 | Lower diaphragm case assembly |
| 720010 | 1 | | 1 | | Diaphragm assembly (standard 7 inches w.c. above set relief spring) |
| 720011 | 1 | | 1 | | Diaphragm assembly (10 inches w.c. above set relief spring) |
| 720019 | | 1 | | 1 | Diaphragm assembly (N version) |

Special Parts

| Part No. | Description |
|----------|--|
| 80002001 | Seal wire - no lead |
| 799051 | Spring adjusting wrench |
| 799081 | Loading ring positioning tool |
| 799017 | Thin-walled 7/8" orifice socket |
| 754852 | Vent valve reducer #31 (for inlet pressure <60 PSIG |
| 754853 | Vent valve reducer #44 (for inlet pressure > 60 PSIG |

| Torque specifications | | | | | | | |
|--------------------------------|--------------|--|--|--|--|--|--|
| Retainer plate screws | 100 in-lbs | | | | | | |
| Orifice | 600 in-lbs | | | | | | |
| Margin (diaphragm case screws) | 27-30 in-lbs | | | | | | |

VENT LINES FOR REGULATORS

When constructing vent lines to be attached to regulators installed indoors, follow a few basic rules:

- Never use pipe sizes smaller than the vent size; smaller pipe sizes restrict the gas flow. If a long gas run must be used, Itron advises a. increasing the pipe one nominal size every ten feet to keep the flow restriction as low as possible.
- b. Keep the vent line length as short as possible to minimize the restriction and reduce the vent's tendency to cause regulator pulsation.
- Support the vent pipe to eliminate strain on the regulator diaphragm case. C.
- d. Always point outdoor vent pipes in the downward position to reduce the possibility of rain, snow, sleet, and other moisture entering the pipe. Install a bug screen in the end of the pipe.
- e. Do not locate the vent line terminus near windows, fans, or other ventilation equipment. See the installation instructions furnished with the regulator.
- Adhere to all applicable codes and regulations. f.
- If your vent pipe causes regulator pulsation, consult your sales representative or manufacturer. g.
- Itron strongly recommends running a separate vent line for each regulator. Headers with various installed devices can cause regulator h. malfunction.

Caution Ensure the end of the vent line is away from ANY potential ignition sources. It is the installer's responsibility to ensure the vent line is exhausting to a safe environment.



Warning Itron does not endorse or warrant the completeness or accuracy of any third party regulator installation procedures or practices, unless otherwise provided in writing by Itron. Follow your company's standard operating procedures regarding the use of personal protection equipment (PPE). Adhere to guidelines issued by your company in addition to those given in this document when installing regulators.

- a. Remove all shipping plugs from the regulator inlet, outlet, and vent before installation.
- b. Verify the piping interior and regulator inlet and outlet are clean and free of dirt, pipe dope, and other debris. Dirt and other foreign materials entering the regulator can cause a loss of pressure control.
- c. Apply pipe joint sealant to the male pipe threads. Do not use pipe joint material on the regulator's female threads. Joint sealant could become lodged in the regulator and cause a loss of pressure control.
- d. Gas must flow through the regulator's valve body in the direction cast on the regulator body. Gas flowing in the wrong direction can overpressure and cause damage to the regulator.
- e. The pilot diaphragm casing can be mounted in any position relative to the body through a full 360° angle at 90° increments.
- f. When the regulator is installed OUTDOORS, the vent must always be positioned so that rain, snow, moisture or foreign particles cannot enter the vent opening. Itron recommends positioning the pilot vent downward to avoid entry of water or other matter which could interfere with the proper operation of the regulator. The vent should be located away from building eaves, window openings, building air intakes and above the expected snow level at the site. The vent opening should be inspected periodically to insure it does not become blocked by foreign material as outlined in DOT PHMSA-RSPA-2004-19856.
- g. When the regulator is installed INDOORS, the vent must be piped to the outside atmosphere using the shortest length of pipe, the fewest possible pipe elbows, and a pipe diameter as large as the vent size or larger. USING VENT PIPE SMALLER THAN THE VENT CONNECTION LIMITS THE REGULATOR'S INTERNAL RELIEF VALVE CAPACITY. The outlet end of the pipe must be protected from moisture and the entrance of foreign particles. The regulator should be specified by the user with the size vent and pipe threads desired to make the vent pipe connection.

START-UP PROCEDURE

- a. Mount a pressure gauge downstream of the regulator to monitor the downstream pressure.
- b. With the downstream pressure valve closed, slowly open the inlet valve. The outlet pressure should rise to slightly more than the setpoint. Verify there are no leaks and all connections are tight.
- c. The regulator was pre-set at the factory to match order specifications. If necessary, adjust the outlet pressure by removing the seal cap on the top of the pilot spring housing and adjusting the ferrule or screw inside the pilot spring housing using a large flat-head screwdriver. With a small amount of gas flowing through the regulator, rotate the pilot ferrule clockwise to raise the outlet pressure or counter-clockwise to lower the outlet pressure.
- d. Replace the seal cap and check for leaks after the desired outlet pressure is achieved.

The regulator is ready for operation.

SAFETY WARNING

This product, as of the date of manufacture, is designed and tested to conform to all governmental and industry safety standards as they may apply to the manufacturer. The purchaser/user of this product must comply with all fire control, building codes, and other safety regulations governing the application, installation, operation, and general use of this regulator to avoid leaking gas hazards resulting from improper installation, startup or use of this product.

Itron strongly recommends installation by a qualified professional and periodic inspection of pressure regulators (inspections may be required by local applicable codes or regulations).

Inspections should include checking for gas quality, cycle numbers, external environmental changes, and operating conditions that impact wear on the regulator's moving parts. To ensure safe and efficient operation of this product, replace worn or damaged parts found during inspection.

LIMITED WARRANTY

Itron, Inc. 2111 North Molter Road Liberty Lake, WA 99019, warrants this gas product against defects in materials and workmanship for the earlier of one (1) year from the date the product is shipped by Itron or a period of one year from the date the product is installed by Itron at the original purchaser's site. During such one-year period, provided that the original purchaser continues to own the product, Itron will, at its sole option, repair any defects, replace the product or repay the purchase price.

- This warranty will be void if the purchaser fails to observe the procedures for installation, operation or service of the product as set forth in the Operating Manual and Specifications for the product or if the defect is caused by tampering, physical abuse or misuse of the product.
- » ITRON SPECIFICALLY DISCLAIMS ALL IMPLIED WARRANTIES INCLUDING THOSE OF MERCHANTABILITY OR OF FITNESS FOR A PARTICULAR PURPOSE. UNDER NO CIRCUMSTANCES WILL ITRON BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES OF ANY KIND WHATSOEVER.
- » Itron's liability for any claim of any kind, including negligence and breach of warranty for the sale and use of any product covered by or furnished, shall in no case exceed the price allocable to the product or part thereof which gives rise to the claim.
- » In the event of a malfunction of the product, consult your Itron Service Representative or Itron Inc., 2111 North Molter Road Liberty Lake, WA 99019. See Itron Terms and Conditions of Sale for the full and complete terms of the Limited Warranty.

ORDERING INFORMATION

Specify:

- 1. Inlet and outlet connection size and type
- 2. Model number
- 3. Outlet pressure desired
- 4. Pilot needed
- 5. Inlet pressure range
- 6. Type of gas and maximum capacity required
- 7. Assembly position number (see chart above)
- 8. Special requirements such as tagging, 1/s" pipe plug tap, seal wire, etc.



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